

## A. DESCRIPTION AND FIELDS OF APPLICATION:

2k Acrylic primer for wet on wet application. Quick flash off, excellent levelling like silk properties with maximum gloss retention in final result.

## B. TECHNICAL DATA:

Composition:	Hydroxylated resins, pigments, mineral charges and solvents
Specific Weight:	1,570 ± 0,050 Kg/Lt
Available Colours:	Light Grey
Safety Data:	See safety data sheet

## C. SUITABLE SUBSTRATES:



New sanded electro coated panels, sanded existing finishes.



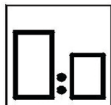
Sand with P320-P360 Clean the surface to be treated with RAX0120. Make sure it is dry and free from silicone, wax, grease and any extraneous material

## D. CAUTIONS:

Allow flash-off time between coats, depending on hardener and temperature.  
If used as a sealer, reduce at 20% with 2k thinner.  
Do not utilize the product at temperatures below 5°C.  
Store in a cool and dry place.

Technical indications and advices are based on our own experience. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained.,

### E. PROCESSING:



By volume: 5(RAX0771): 1(RAX0772): 2(RAX0100)



Pot-life :45' at 20°C Viscosity for application 17"-20" DIN 4mm at 20°C



1,4-1,6mm 2.4 bar 2-3= 160-240 microns



20-30'h at 20°C



Not necessary



P600-P1000

### F. TOOL CLEANING:

Use standard cleaning thinner

### G. RECOATING:

2K enamel top coats  
water Bourne base coat  
solvent Bourne basecoat

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